

Pebax® Clear 400 combines high transparency level with the unique performance of Pebax®, thermoplastic elastomer made of flexible polyether and rigid polyamide.

Main Characteristics	Value	Unit	Test Method
Density	1.02	g/cm <sup>3</sup>	ISO 1183
Melting Point	159	°C	ISO 11357
Hardness Shore (*) Instantaneous After 15 s	64 56	Shore D Shore D	ISO 868
Tensile Test (*) Stress at Break Strain at Break	54 >350	MPa %	ASTM D 638
Flexural Modulus (*)	340	MPa	ISO 178
Charpy Impact unnotched 23°C unnotched -30°C V-notched 23°C V-notched -30°C	No break No break No break No break	kJ/m <sup>2</sup> kJ/m <sup>2</sup> kJ/m <sup>2</sup> kJ/m <sup>2</sup>	ISO 179

(\*) Samples conditioned 15 days at 23°C - 50 % R.H.

Processing Conditions	Typical Values
Drying (*): Time / Temperature	3-4 hours / 60°C
Injection Temperature: Min / Recommended / Max	210°C / 240°C / 270°C
Mold: Temperature Surface	< 30°C Mirror polish to get the optimum transparency

(\*) Pebax® is delivered dried in sealed packaging ready to be processed. Drying is only necessary for bags opened for more than 2 hours.

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