

Polyether block amide **Pebax® Rnew 25R53 SA 01** is a thermoplastic elastomer made of flexible polyether and rigid polyamide based on renewable resources.

Note that this document is a **temporary** data sheet.

Main Characteristics	Value	Unit	Test Method
<b>Percentage of Renewable Carbon (calculation)</b>	<b>17-21</b>	%	ASTM 6866
<b>Density</b>	<b>1.01</b>	g/cm <sup>3</sup>	ISO 1183
<b>Melting Point</b>	<b>136</b>	°C	ISO 11357
<b>Hardness Shore (*)</b> Instantaneous After 15 s	<b>26</b> <b>22</b>	Shore D Shore D	ISO 868
<b>Tensile Test (*)</b> Stress at Break Strain at Break	<b>34</b> <b>&gt;750</b>	MPa %	ISO 527
<b>Tensile Modulus (*)</b>	<b>15</b>	MPa	ISO 527

(\*) Samples conditioned 15 days at 23°C - 50 % R.H.

Processing Conditions	Typical Values
<b>Drying (*)</b> : Time / Temperature	4-8 hours / 55-65°C
<b>Injection Temperature</b> : Min / Recommended / Max	180°C / 210°C / 240°C
<b>Extrusion Temperature</b> : Min / Recommended / Max	170°C / 190°C / 210°C
<b>Mold Temperature</b> :	10-30°C

(\*) Pebax® is delivered dried in sealed packaging ready to be processed. Drying is only necessary for bags opened for more than 2 hours.

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