

Polyether block amide **Pebax® Rnew 72R53 SA 01** is a thermoplastic elastomer made of flexible polyether and rigid polyamide based on renewable resources.

Note that this document is a **temporary** data sheet.

Main Characteristics	Value	Unit	Test Method
Percentage of Renewable Carbon	93-97	%	ASTM 6866
Density	1.03	g/cm <sup>3</sup>	ISO 1183
Melting Point	186	°C	ISO 11357
Hardness Shore (*) Instantaneous After 15 s	71 65	Shore D Shore D	ISO 868
Tensile Test (*) Stress at Break Strain at Break	55 >300	MPa %	ISO 527
Tensile Modulus (*)	660	MPa	ISO 527

(\*) Samples conditioned 15 days at 23°C - 50 % R.H.

Processing Conditions	Typical Values
Drying (*): Time / Temperature	5-7 hours / 70-80°C
Injection Temperature: Min / Recommended / Max	230°C / 260°C / 290°C
Mold Temperature:	25-60°C

(\*) Pebax® is delivered dried in sealed packaging ready to be processed. Drying is only necessary for bags opened for more than 2 hours.

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